



Job Title: CnC Machine Operator

Position: Full Time

Set Working Hours: Monday – Thursday 3pm to 1am

Role Location: Story City, IA

Travel: No

Compensation/Benefits: Company Match 401(k), Medical/Dental Insurance Plan, PTO

Job Duties:

- Perform routine machine change-overs by accessing and loading correct program, changing tooling as specified, changing work holding as needed, and ensuring that the process is running correctly prior to implementing regular production mode.
- Use and understand established control plans (Machine programs, job travelers, Process Inspection Plans, trace sheets when applicable, work instructions and set up sheets or reference documents).
- Identify and make routine and necessary adjustments (machine controls, tool offsets to home or to a tool, authorized program edits).
- Measure product accurately using dedicated gaging according to control plan specifications.
- Check product for cleanliness, rust and burr-free conditions to meet customer expectations.
- Calibrate gaging and refer gaging problems as required.
- Prepare and package product for shipment and/or transfer to next operation according to established procedure.
- Perform secondary operations (counting, cleaning, removing burrs, packaging).
- Operate secondary equipment during process cycle times (CNC saws, washers, tumblers, dabbers, manual equipment or another CNC machine.)
- Perform thorough TPM checks on machine and complete required documentation.
- Perform necessary housekeeping duties to maintain neat, clean and safe work environment.
- Follow procedures/methods for non-routine change-overs, adjustments and offsets.
- Work safely and follow procedures/methods as required to prevent injuries and accidents.
- Complete required documentation accurately, legibly, and on-time.
- Attend and participate in Company required meetings and discussions.
- Perform all other job duties as assigned or requested by management.

Knowledge, Skills and Abilities:

- High school diploma or equivalent is required. A minimum of 1 year-experience as a CNC Operator is preferred, but not required.
- Math skills, including measuring (decimal numbers), and keeping count records. The ability to be flexible and work cooperatively as a team player is required. Good interaction and communication skills are necessary.

Interested in applying for this position? Please send resume and references (if applicable) to jessica-cabanaw@tuson.com